



Polypropylene Welded Systems

Universal use,
outstanding chemical and
temperature resistance,
easy to join by different
welding technologies.

PROGEF Standard
PROGEF Plus
PROGEF Natural

Reviewed for uses as shown
on submittal page 003



GEORG FISCHER
PIPING SYSTEMS

PROGEF - more than just a System

The outstanding material for any challenge in industrial applications

We are dedicated to designing, manufacturing and marketing piping systems for the safe and secure treatment or conveyance of water, liquids, chemicals and gases. In close coordination with end-customers and based on their needs, GF Piping Systems introduced the PROGEF family, a specified polypropylene system based on certified raw material, serving a wide variety of industrial applications. Thanks to its beneficial mechanical properties, chemical resistance, outstanding weldability and especially its high resistance to thermal distortion, the PROGEF systems guarantee a maximum of safety, reliability and performance. A system of exceedingly compatible elements, being designed to be highly resistant to impact, abrasion, corrosion and many chemicals, which is thereby the ideal choice for any challenging application in chemical production or distribution processes or discerning applications in the field of water and wastewater treatment.



PROGEF Standard - for a wide range of industrial applications

The highly resistant system offers numerous fields of application in industries. High stress fracture-, pressure-, abrasion-, corrosion- and temperature-resistance are only some of the advantageous characteristic properties for the durable polypropylene system. Its fine, homogeneous material structure furthermore offers outstanding weldability and low heat distortion.



PROGEF Plus - for defined water qualities and clean applications

Cleaned and packed in specified processes, the silicone-free or oil-free PROGEF Plus system has a high pureness factor. The system is widely used in demanding applications, where features such as an outstanding surface finish and excellent leach-out characteristics offer additional benefit. The components are double-bagged to ensure cleanliness and prevent contamination before installation.



PROGEF Natural - for e. g. laboratories and pharmaceutical applications

Wherever pure solutions are needed, especially for applications in chemical or life science industries, PROGEF Natural is predestined. Beneficial properties of the transparent, pigment-free polypropylene such as excellent clean, smooth surface, high chemical and temperature resistance, and additionally the bead and crevice free jointing technologies, ensure highest system quality.

Main Benefits:

Safety	=	Secure and fast delivery to the jobsite
Simplicity	=	Packed in batch sizes
Efficiency	=	Excellent cost-performance ratio on the highest quality level
Environment	=	Less energy input in the manufacturing process

Everything from one Source

PROGEF Welded Systems are ideally adapted to customer needs

As a leading piping systems provider with global presence, we offer our customers not only reliable and innovative products of highest quality, but we supply also tailor-made solutions from one source. With a comprehensive piping system solution, comprised of pipes, fittings, valves, related jointing as well as automation technologies in high quality thermoplastics, GF Piping Systems provides the right fit and quality for many industrial media conveyance systems and for many industrial applications. Whether installed above or below ground, our system meets any demanding requirement, in every phase of the project, worldwide. Therefore, the variety of our product portfolio is as diverse as our customers and their individual challenges. Together with high level services such as technical support, low- or single-item customizing production and training courses, our specific system range generates exceptional added value for our customers.

Individuality - from the planning stage to installation



Pipes



Fittings



Manual valves



Automation



Jointing technology



Customizing and training

Customizing

The focus of our worldwide located customizing teams is manufacturing custom parts for special systems. Standardized processes guarantee the highest level of quality.

Technical support

Technical support such as material selection is a key factor for a successful installation. A team of experts is available for individual support all around the world.

Technical documentation

Our extensive know-how of more than 50 years is fully documented in detail in our technical manuals, planning fundamentals and application guides.

Chemical resistance

In the area of chemical resistance our specialist teams offer individual support and advice in selecting the right material for the corresponding requirements.

Online and mobile calculation tools

Our numerous online and mobile calculation tools, available in many different languages, support our customers in configuring and commissioning automation products.

CAD library

The extensive CAD library is the most frequently used planning tool. The freely available database comprises over 30 000 drawings as well as technical data for our customers.

Training courses and on-site training

Offering a wide range of training courses we provide participants an excellent opportunity to gain confidence in working with our products and proven jointing technologies.

PROGEF systems lifetime warranty*

Confirming confidence in the premium quality of our polypropylene product and system range, we grant a limited system lifetime warranty.

* Detailed information online: www.piping.georgfischer.com

PROGEF Standard and PROGEF Plus

System range

With a constant focus on maximum reliability and safety the PROGEF systems assure a sustained high level of product quality and outstanding performance standards in all applications. The clearly defined development and manufacturing processes of our worldwide specified systems are carried out on the basis of all relevant standards and specifications and are regularly audited and evaluated to achieve continuous improvement. Certified processes as well as product approvals are part of the active and sustainable quality management system of GF Piping Systems and makes us a reliable partner. Therefore, with our PROGEF welded system range, our customers can be assured that their needs are covered and comply with necessary standards.

Products	SDR PN		d																											
			16	20	25	32	40	50	63	75	90	110	125	140	160	180	200	225	250	280	315	355	400	450	500	560	630			
Pipes	7.4	16																												
	11	10																												
	17.6	6																												
Socket fusion fittings	11	10																												
Butt fusion fittings, Infrared (IR) compatible (up to d225 mm)	11	10																												
	17.6	6																												
Ball valves	11	10																												
	17.6	6																												
Diaphragm valves	11	10																												
	17.6	6																												
Butterfly valves		10																												
Control valves		10																												
Automation																														
Flanges PP-V/PP-steel																														
Flange seals EPDM/FPM																														

PROGEF Standard PROGEF Plus

Socket fusion machine																													
Butt fusion machine																													
IR-fusion machine																													

PROGEF Standard and PROGEF Plus

System specification

* Standards:



	PROGEF Standard	PROGEF Plus
Material	- d16–d225 β PP-H 100 (β Polypropylene Homopolymer) - d250–d500 state-of-the-art PP	- d20–d225 β PP-H 100 (β Polypropylene Homopolymer) - d250–d315 state-of-the-art PP
Colour	RAL 7032	RAL 7032
Density	~ 0.90 g/cm ³ (ISO 1183/ASTM D 792)	~0.90 g/cm ³ (ISO 1183/ASTM D 792)
Thermal expansion coefficient	0.16mm/mK (DIN 53753)	0.16mm/mK (DIN 53753)
Thermal conductivity	0.23W/mK (EN 12664)	0.23W/mK (EN 12664)
Surface resistivity	> 10 ¹⁶ Ω (IEC 60093)	> 10 ¹⁶ Ω (IEC 60093)
Dimensions	d16–d500 in accordance to EN ISO 15494	d20–d315 in accordance to EN ISO 15494
Surface condition	accordance to EN ISO 15494	- Inner surface Ra ≤ 1.0 μm (39μin) for components d20–d110 - Inner surface Ra ≤ 1.5 μm (59μin) for components d125–d315
Material- and product-approvals	FDA CFR 21 177.1520 USP 25 class VI (physiological non-toxic) DIBt (Z-40.23-4, Z-40.34-264, Z - 40.23-265) DNV (K-2630, K - 2636) Lloyd's Register (01/20030[E1])	FDA CFR 21 177.1520 USP 25 class VI (physiological non-toxic)
Packaging	pipes, fittings and valves bulk bagged	pipes, fittings and valves, each component double bagged
Marking	- brand name - product description - article number - material - dimensions - standards and approvals	- brand name - product description - article number - material - dimensions - standards and approvals

* Approvals/
Acceptance:



* An overview of all standards and approvals
is stated online: www.piping.georgfischer.com

PROGEF Natural

System range and specification

* Standards:



Products	DN		a									
	SDR	PN	15	20	25	32	40	50	63	75	90	110
Pipes	11	10										
	17.6	6										
Butt fusion fittings, Infrared (IR) compatible	11	10										
	17.6	6										
Sanitary adapter	11	10										
Ball valves PP-H body	11	10										
Diaphragm valves PP-R body	11	6										
Diaphragm valves PP-H body		6										
Butterfly valves PP-H		10										
Cone check valves PP-H body	11	10										
Automation												upon request
Flanges PP-V/ PP-steel												
Flange seals EPDM/FPM												

Butt fusion machine												
IR-fusion machine												
BCF-fusion machine												

PROGEF Natural

	PROGEF Natural
Material	- d20-d110 PP-R (Polypropylene Random Copolymer)
Colour	pigment-free, transparent
Density	~ 0.90g/cm ³ (ISO 1183/ASTM D 792)
Thermal expansion coefficient	0.15mm/m*K (DIN 53752)
Thermal conductivity	0.23W/mK (EN 12664)
Surface resistivity	> 10 ¹⁶ Ω (IEC 60093)
Dimensions	d20-d110 according to EN ISO 15494
Surface condition	Inner surface: Ra ≤ 1.0 µm (39µin)
Material- and product- approvals	FDA CFR 21 177.1520 USP 25 class VI (physiological non-toxic) Food conformity (D)
Packaging	pipes, fittings and valves, each component single bagged
Marking	- brand name - product description - article number - material - dimensions - standards and approvals

* Approvals/
Acceptance:



* Sanitary adaptor

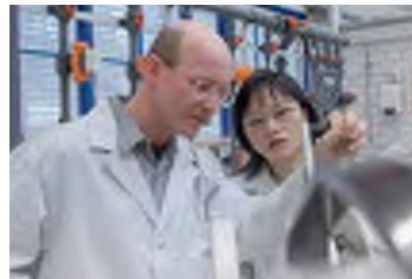
Standards: ISO, DIN, ASME BPE, 3A, JIS

* An overview of all standards and approvals
is stated online: www.piping.georgfischer.com

Exceeding Welding Technologies for PROGEF Systems

A large diversity of innovative and intelligent welding solutions enriched with global training and service offerings

As a pioneer in the field, GF Piping Systems has always been placing a high priority on developing innovative jointing techniques to fulfill specific requirements and materials in use. Simplicity in application, chemical resistance, thermal stability and long-term weld strength are the key drivers in our jointing technologies. With a global jointing training program, international machine rental and a worldwide network of service centres, our customers benefit from expert know-how and practical experience.



Welding technology

Welding machine

Joint cross-section

Macro-image

Socket fusion – the strong connection

The strong, fast and easy solution to produce heavy-duty connections, in the workshop or the field.



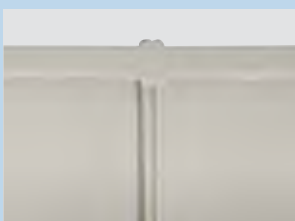
Butt fusion – the economical connection

Economical and flexible fusion especially for bigger diameters. From manual machines to full CNC control with traceability.



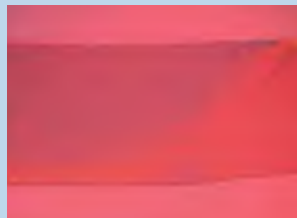
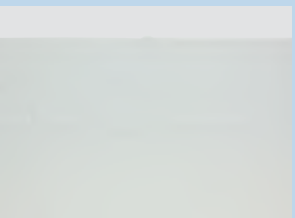
IR-Plus (Infrared) fusion – the fast, clean connection

Fast, repeatable and clean welds via non-contact heating. Full traceability of the welding process, with user guidance.



BCF-Plus fusion – the smooth connection

Bead and Crevice Free jointing with high welding factor, low stress, completely smooth with no intrusions in the fusion zone.



For more information about training courses from GF Piping Systems please contact our local sales companies.

Exceeding Quality Standards

Technical specifications with focus on pressure-/temperature attributes



Raw material testing as an integral part in manufacturing to ensure system quality.



Highest test standards for inhouse product quality control in own laboratories.



Welding quality tests on site close the extensive quality process.

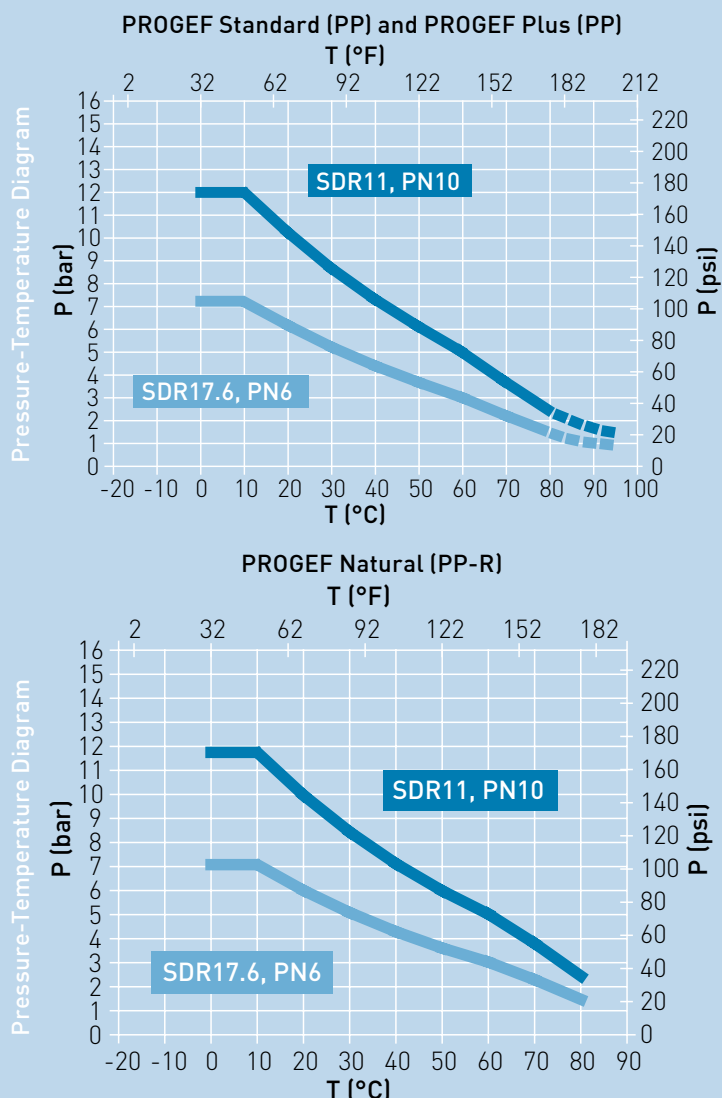
PROGEF Systems*

Standard - Plus - Natural

PROGEF Systems out of polypropylene show excellent physical properties and mechanical characteristics, indicating its status as a highly versatile and universal solution. Having a high operational temperature range and ensuring outstanding chemical resistance, high abrasion resistance and high impact strength values, the material meets all requirements of demanding industrial conditions or environments.

Furthermore, properties such as low weight, low density, minimum internal stresses and an excellent smooth internal surface with high finish quality, make PROGEF systems a high-grade piping material.

According to the 10°C line in the hydrostatic strength curve for PP, a permissible pressure of 12.0 bar/7.4 bar in the temperature range of 0°C to +10°C for the SDR11/PN10 and SDR17.6/PN6 system can be applied.



The pressure-/temperature curve based on medium water, operating temperature of 20 °C, valid life time of 25 years and the design factor C = 2.

P Permissible pressure in bar, psi
T Temperature in °C (Celsius), °F (Fahrenheit)

* More information regarding technical specifications can be found online in our planning fundamentals: www.piping.georgfischer.com

Chemical Resistance

Polypropylene (PP) - a high quality material with outstanding characteristics for a safe and efficient operation



Chemical resistance at 20 °C (Applications can be very dependent on the concentration)		Partially crystalline thermoplastics			Amorphous thermoplastics		Stainless Steel	
Media	Chemical Examples	PP	PE100	PVDF	PVC-U	PVC-C	1.4401 316	1.4301 304
Oxidizing Acids (HNO ₃ , H ₂ CrO ₄ , H ₂ SO ₄ etc.)	HNO ₃ ≤ 25 %	+	+	+	+	+	0	0
	25 % ≤ HNO ₃ ≤ 65 %	-	0	+	0	+	0	0
	H ₂ CrO ₄ aqueous solution	0	0	+	0	0	0	0
	H ₂ SO ₄ ≤ 70 %	+	+	+	+	+	-	-
	70 % ≤ H ₂ SO ₄ ≤ 96 %	-	-	+	+	+	-	-
Non Oxidizing Acids (HCl, HF etc.)	HCl ≤ 30 %	+	+	+	+	+	0	-
	HF ≤ 40 %	+	+	+	+	-	0	-
	40 % ≤ HF ≤ 75 %	+	+	+	-	-	-	-
Organic (formic acid, acetic acid, citric acid etc.)	HCOOH ≤ 25 %	+	+	+	+	+	0	-
	25 % ≤ HCOOH ≤ tech. pure	+	+	+	+	-	0	-
	CH ₃ COOH ≤ 50 %	+	+	+	+	+	0	-
	50 % ≤ CH ₃ COOH ≤ tech. pure	+	+	+	0	-	0	-
	C ₃ H ₄ OH(COOH) ₃	+	+	+	+	+	0	-
Bases	Inorganic (NaOH, KOH, etc.)	+	+	-	+	0	+	+
	Organic (amine, imidazole etc.)	+	+	-	0	-	0	0
Salts	NaCl, FeCl ₂ , FeCl ₃ , CaCl ₂ , etc.	+	+	+	+	+	0	0
Halogens	Chlorine, bromine, iodine, (no fluorine)	-	-	0	0	0	0	-
Fuels/Oils	Aliphatic hydrocarbons	0	0	+	+	0	+	+
	Aromatic hydrocarbons	-	-	+	-	-	+	+
Solvents	Chlorinated hydrocarbons	-	-	0	-	-	0	0
	Ketones	+	+	0	-	-	+	+
	Alcohols	+	+	+	0	-	+	+
	Esters	0	0	0	-	-	+	+
	Aldehydes	+	+	-	-	-	+	+
Phenols	Phenol, Cresol etc.	+	+	+	-	-	+	-

+ resistant

0 conditionally resistant, please consult us

- not resistant

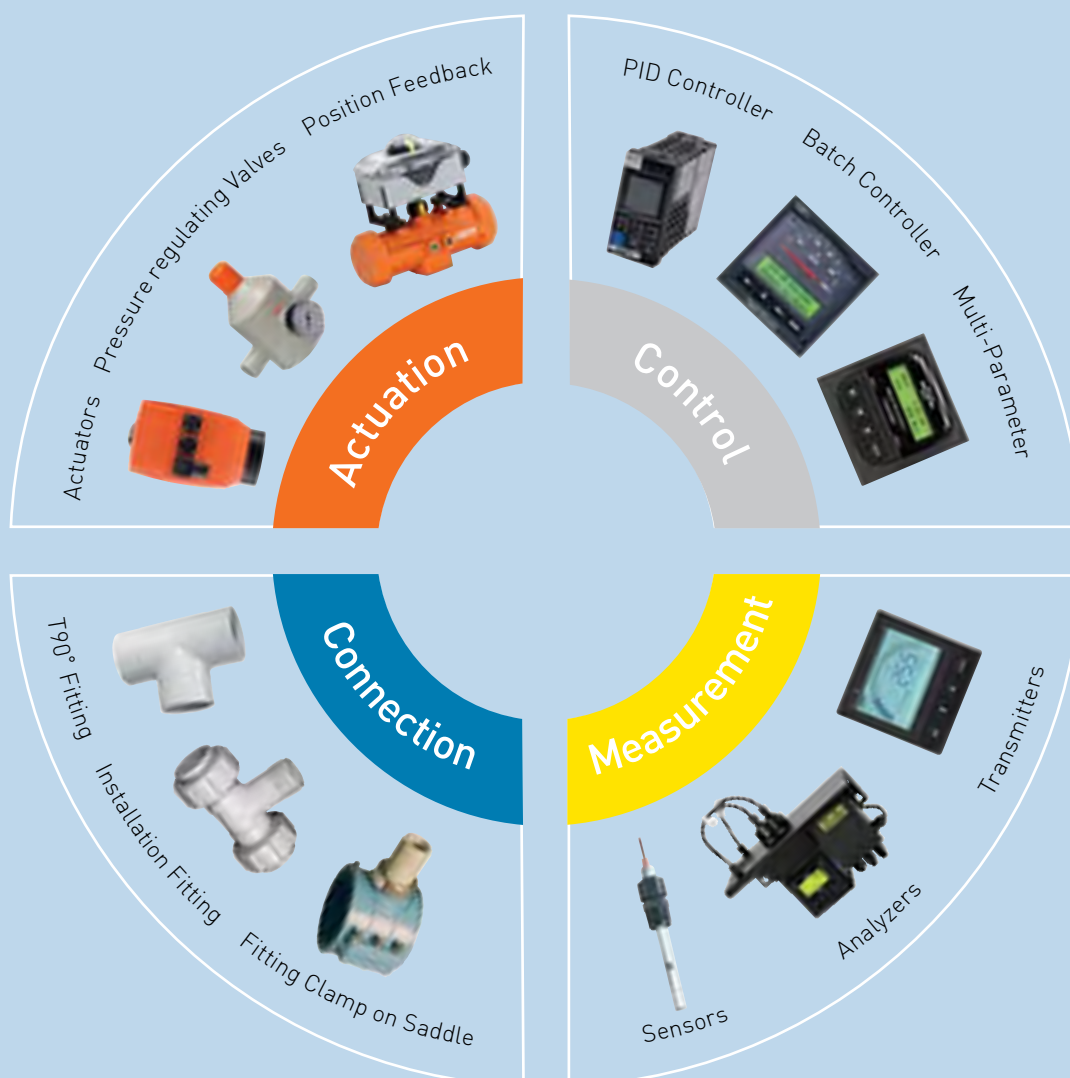
Please note: The above list is only intended as a guideline and does not replace an indepth review of material suitability for the particular application. The information is based on our experience and is state of the art. These data are general indicators only. In practice, however, other factors such as concentration, pressure and jointing technology must also be taken into consideration. The technical data are not binding and are not expressly warranted characteristics of the goods.

Please contact us for help in selecting the right materials.

The Smarter Way of Automation

A unique system-based approach that bundles and integrates competencies, knowledge, best-in-class resources and technologies

With an innovative product portfolio in the field of measurement, control and actuation devices, GF Piping Systems follows its system approach consistently. The complete solution combines measurement, control and actuation technology together with high quality piping systems and therefore represents a unique form of product and competence bundling. The system-integrated devices that measure values such as temperature, pressure and flow deliver accuracy, productivity, reliability and safety to customers in a wide range of industries. Providing the entire range of automation technology from simple instrument panels to complex measurement installations, GF Piping Systems has not only the product resources and the technical know how, but also the global service and support infrastructure needed to meet the high customer requirements.



PROGEF Systems Applications

Leading applications enabled by safe and reliable systems adapted to fit the needs of demanding industries

GF Piping Systems develops customized best-in-class solutions, aligned to the specific requirements of our customers in various sectors of industry, enabling profitable operation. Most notably our systems are ideally suited for the water treatment, pharmaceutical and chemical process industry, in fields of microelectronics and energy as well as in food & beverage production. With our system knowledge and product expertise, we support our customers during the planning process, the sustainable realization of the projects and provide valuable added services. Expertise in developing and producing piping systems, combined with profound industry and market knowledge, based on longstanding experience, makes GF Piping Systems a qualified and professional partner for our customers.



Applications of Highest Security in Chemical Industry

The usage of PROGEF Standard systems in chemical processes strengthens the industries approach of manufacturing and conveying chemical media in the safest and at the same time most economical way.



Clean Water Applications in Microelectronics

Wherever defined water qualities and controlled processes are required PROGEF Plus offers reliable and economical system solutions. With PROGEF Plus high purity water specifications and quality standards are dependably met.



Demanding Applications in Water Treatment

With PROGEF system, application processes in water treatment can be designed reliable and of highest efficiency. Thereby, challenges such as guaranteeing high water quality and assuring stringent regulations can be faced.



Highly Specialised Applications in Energy Production

For secure processing in water and chemical applications PROGEF Standard system combines high performance utilization with outstanding material properties. This leads to a beneficial gain in conditions of safety and health.

GF Piping Systems – worldwide at home

Our sales companies and representatives ensure local customer support in over 100 countries.

www.piping.georgfischer.com



The technical data are not binding. They neither constitute expressly warranted characteristics nor guaranteed properties nor a guaranteed durability. They are subject to modification. Our General Terms of Sale apply.

Adding Quality to People's Lives

Argentina/Southern South America

Georg Fischer Central Plastics
Sudamérica S.R.L.
Buenos Aires, Argentina
Phone +5411 4512 02 90
gfccentral.ps.ar@georgfischer.com

Australia

Georg Fischer Pty Ltd
Riverwood NSW 2210 Australia
Phone +61(0)2 9502 8000
australia.ps@georgfischer.com
www.georgfischer.com.au

Austria

Georg Fischer
Rohrleitungssysteme GmbH
3130 Herzogenburg
Phone +43(0)2782 856 43-0
austria.ps@georgfischer.com
www.georgfischer.at

Belgium/Luxembourg

Georg Fischer NV/SA
1070 Bruxelles/Brüssel
Phone +32(0)2 556 40 20
be.ps@georgfischer.com
www.georgfischer.be

Brazil

Georg Fischer Sist. de Tub. Ltda.
04795-100 São Paulo
Phone +55(0)11 5525 1311
br.ps@georgfischer.com
www.georgfischer.com.br

Canada

Georg Fischer Piping Systems Ltd
Mississauga, ON L5T 2B2
Phone +1(905)670 8005
Fax +1(905)670 8513
ca.ps@georgfischer.com
www.georgfischer.ca

China

Georg Fischer
Piping Systems Ltd Shanghai
Pudong, Shanghai 201319
Phone +86(0)21 58 13 33 33
china.ps@georgfischer.com
www.georgfischer.cn

Denmark/Iceland

Georg Fischer A/S
2630 Taastrup
Phone +45 (0)70 22 19 75
info.dk.ps@georgfischer.com
www.georgfischer.dk

Finland

Georg Fischer AB
01510 VANTAA
Phone +358 (0)9 586 58 25
Fax +358 (0)9 586 58 29
info.fi.ps@georgfischer.com
www.georgfischer.fi

France

Georg Fischer SAS
95932 Roissy Charles de Gaulle Cedex
Phone +33(0)1 41 84 68 84
fr.ps@georgfischer.com
www.georgfischer.fr

Germany

Georg Fischer GmbH
73095 Albershausen
Phone +49(0)7161 302-0
info.de.ps@georgfischer.com
www.georgfischer.de

India

Georg Fischer Piping Systems Ltd
400 076 Mumbai
Phone +91 224007 2001
in.ps@georgfischer.com
www.georgfischer.in

Italy

Georg Fischer S.p.A.
20063 Cernusco S/N (MI)
Phone +3902 921 861
it.ps@georgfischer.com
www.georgfischer.it

Japan

Georg Fischer Ltd
556-0011 Osaka,
Phone +81(0)6 6635 2691
jp.ps@georgfischer.com
www.georgfischer.jp

Korea

Georg Fischer Piping Systems
271-3 Seohyeon-dong Bundang-gu
Seongnam-si, Gyeonggi-do
Seoul 463-824
Phone +82 31 8017 1450
Fax +82 31 8017 1454
kor.ps@georgfischer.com
www.georgfischer.kr

Malaysia

Georg Fischer (M) Sdn. Bhd.
40460 Shah Alam, Selangor Darul Ehsan
Phone +60 (0)3 5122 5585
my.ps@georgfischer.com
www.georgfischer.my

Mexico/Northern Latin America

Georg Fischer S.A. de C.V.
Apodaca, Nuevo Leon
CP66636 Mexico
Phone +52 (81)1340 8586
Fax +52 (81)1522 8906
mx.ps@georgfischer.com
www.georgfischer.mx

Middle East

Georg Fischer
Piping Systems (Switzerland) Ltd.
Dubai, United Arab Emirates
Phone +971 4 289 49 60
gcc.ps@georgfischer.com
www.export.georgfischer.com

Netherlands

Georg Fischer N.V.
8161 PA Epe
Phone +31(0)578 678 222
nL.ps@georgfischer.com
www.georgfischer.nl

Norway

Georg Fischer AS
1351 Rud
Phone +47(0)67 18 29 00
no.ps@georgfischer.com
www.georgfischer.no

Poland

Georg Fischer Sp. z o.o.
05-090 Sekocin Nowy
Phone +48(0)22 31 31 0 50
poland.ps@georgfischer.com
www.georgfischer.pl

Romania

Georg Fischer
Piping Systems (Switzerland) Ltd.
020257 Bucharest - Sector 2
Phone +40(0)21 230 53 80
ro.ps@georgfischer.com
www.export.georgfischer.com

Russia

Georg Fischer
Piping Systems (Switzerland) Ltd.
Moscow 125047
Tel. +7 495 258 60 80
ru.ps@georgfischer.com
www.georgfischer.ru

Singapore

Georg Fischer Pte Ltd
528 872 Singapore
Phone +65(0)67 47 06 11
sgp.ps@georgfischer.com
www.georgfischer.sg

Spain/Portugal

Georg Fischer S.A.
28046 Madrid
Phone +34(0)91 781 98 90
es.ps@georgfischer.com
www.georgfischer.es

Sweden

Georg Fischer AB
117 43 Stockholm
Phone +46(0)8 506 775 00
info.se.ps@georgfischer.com
www.georgfischer.se

Switzerland

Georg Fischer
Rohrleitungssysteme (Schweiz) AG
8201 Schaffhausen
Phone +41(0)52 631 30 26
ch.ps@georgfischer.com
www.piping.georgfischer.ch

Taiwan

Georg Fischer Co., Ltd.
San Chung Dist., New Taipei City
Phone +886 2 8512 2822
Fax +886 2 8512 2823
www.georgfischer.tw

United Kingdom/Ireland

Georg Fischer Sales Limited
Coventry, CV2 2ST
Phone +44(0)2476 535 535
uk.ps@georgfischer.com
www.georgfischer.co.uk

USA/Caribbean

Georg Fischer LLC
Tustin, CA 92780-7258
Phone +1(714) 731 88 00
Toll Free 800 854 40 90
us.ps@georgfischer.com
www.gfpiping.com

Vietnam

Georg Fischer Pte Ltd
136E Tran Vu, Ba Dinh District, Hanoi
Phone +84 4 3715 3290
Fax +84 4 3715 3285

International

Georg Fischer
Piping Systems (Switzerland) Ltd.
8201 Schaffhausen/Switzerland
Phone +41(0)52 631 30 03
Fax +41(0)52 631 28 93
info.export@georgfischer.com
www.export.georgfischer.com

700.671.544

GFDO_6218_4b [01.14]

© Georg Fischer Piping Systems Ltd
CH-8201 Schaffhausen/Switzerland, 2014
Printed in Switzerland



+GF+

GEORG FISCHER
PIPING SYSTEMS



Submittal

Prepared For:

Webster University, Webster Grove, MO
C/O CW Boiler Supply

October 28, 2016

Description:

High Purity RO/DI Water Skid

Job Number: S-100516001

Submittal pages have been numbered to aid in referencing

All equipment and components shall be sized to fit in the available allocated space with the required working clearances.

All equipment and components shall be sized to fit within the service elevator.

General Specifications

Job Name: Webster University, Webster Grove, MO

Job No.: S-100516001

Items: High Purity RO/DI Water Skid

RO/DI Skid Consisting of the Following:

- MAT-60-1" Twin Alt Softener with SXT Digital Timer
- ACA-10G-1" Single Activated Carbon Filter with SXT Digital Timer/ RO Lockout Switch
- MRO-3600-4V" Deluxe RO System with Digital Conductivity
- 460V/3-Phase/60 Hz , 120V /1phase/60 Hz
- (2) 14" x 47" DI Bottles with 3.6 ft3 Mixed Bed Resin and Reslite (Piped in Series)
- 300 Gallon Polyethylene Conical Bottom Storage Tank, PRV Valve, Float Switches
- 5 GPM Flow Control for Slip Stream Recirculation
- (2) Grundfos CM 316 SS Re-press Pumps with VFD Drives & Sensors
- 35gpm @ 76 psi
- Motor Starter Panel with Disconnect
- Aquafine CSL-4R UV System
- Shelco 5FOS3 316 SS Final Filter with (5) 30" .2 Micron Filter Cartridges
- Master AB 1400 PLC with PV 800 Series 7" HMI Interface
- Ethernet Ports for Modbus Communication to BMS
- PLC to Display the Following Points
- (2) Recirculation Loop Flow Sensors
- (2) Recirculation Loop Resistivity Sensors
- (1) RO Conductivity Sensor
- Complete system less Permeate Tank to be Skid-Mounted, Pre-piped and Wired
- Split Skid Design
- Sch 80 PVC Piping to RO System
- Fused Poly Pro Piping Post RO

All components to be made to fit on service elevator. - icon Mechanical

Reference Drawings:

High Purity Skid General Arrangement Drawing

S-100516001-03-01

High Purity Water Treatment System P&ID

S-100516001-07-01

Shop Drawing Submittal Review

Transmitted To: Cannon Design

Date: December 20, 2016

Attention: stl-cac@cannondesign.com

Contact Person / WTA Field Inspector:
Patrick Garner

Project Name: Webster University-**ISB**

Reviewed by: Mike Whitworth (WES)

Project No. WT 14127.01
WES 607

☐ UPS ☐ Courier ☒ **Email**

Copies	No.	Description
1 PDF	226700P01B	(Submittal No.'s:)
		(Cannon #22 6700-006) - (Paric #15051-0389) – (WES #607)
		➤ Processed Water System - Resubmittal

***Remarks: See Submittal Review from Webb Engineering.**

c: Kelvin Patel
Kpatel@cannondesign.com

☒ ***Reviewed**

☒ ***No Exceptions Taken**

☐

☐ *Make Corrections As Noted,
No Resubmittal Required

Corrections or comments made on shop drawings during this review do not relieve contractor from compliance with requirements of drawings and specifications. This check is only for review of general conformance with the design concept of project and general compliance with information given in contract documents. Contractor is responsible for: confirming and correlating all quantities and dimensions; selecting fabrication processes and techniques of construction; coordinating his work with that of all other trades; and performing his work in a safe and satisfactory manner.



1400 S. 3rd Street, Suite 201
St. Louis, Missouri 63104
Phone: (314) 588-0600
Fax: (314) 588-0604

Letter of Transmittal

To: **wtashop@wmtao.com**

From: **Mike Whitworth**

Date: **December 20, 2016**

Re: **Webster University ISB**

WES No: **607**

☐ For your Files

☐ For Review

☐ Please Comment

☐ Please Reply

Item No.	Description	No. of Copies	Date
1	Shop Drawing Review – (226700-006 REV002) 226700 Processed Water Systems for Laboratory Facilities	1	12-20-2016

•Signature: Mike Whitworth

**WEBB
ENGINEERING
SERVICES INC.**www.webb-engineering.com

The review of this submittal is limited to the general conformance with the designated design concept and intent of this project and with the general compliance of the information provided in the contract documents. All comments, remarks and notations made on the submittal(s) as a result of this review do not relieve the contractor from full compliance with requirements of the contract documents. Approval for a specific item shall not include approval of an assembly of which the item is not a component. The contractor is solely responsible for rough-in and installation confirming and correlating all quantities and dimensions; selecting fabrication processes and techniques of construction; coordination of this work with that of other trades on this project; and in a safe and satisfactory manner. All work shall be installed in full compliance with the manufacturer's recommendation, Federal, State and Local rules and regulation and the Authority Having Jurisdiction (AHJ) and applicable adopted codes and standards.

PROJECT NAME: Webster University ISBLOCATION: St. Louis MissouriCLIENT PROJ. No.: N/AWES PROJ. No.: 607SPEC SECTION: 22 6700
Processed Water System
for Laboratory FacilitiesSUBMITTAL ITEM:: See Below -CONTRACTOR: ICON Mechanical.CTR. SUBMITTAL # 22 6700-006 REV002SUBMITTAL DATE: December 19, 2016DATE RECEIVED: December 20, 2016RECEIVED VIA: E-MailRECEIVED FROM: WTADATE RETURNED: DECEMBER 20, 2016RETURNED VIA: E-MAILRETRURNED TO: WTASHOP@WMTAO.COM

STATUS KEY:

NEC	MCN	AAR	REJ	REV	NO EXCEPTION TAKEN	
					MAKE CORRECTIONS NOTED, NO RESUBMITTAL:	
					AMEND AND RESUBMIT	
					REJECTED, SEE REMARKS:	
					REVIEWED ONLY	
					ITEM	REMARKS
Submittal pages have been numbered to aid in referencing						
All equipment and components shall be sized to fit in the available allocated space with the required working clearances.						
All equipment and components shall be sized to fit within the service elevator.						
					Page 001 Cover Page	
X					Page 002 Marlo General Specifications	
X					Page 003 Marlo P&I Diagram	
X					Pages 004 - 005 Marlo Skid General Arrangement	
X					Pages 006 – 008 Marlo MAT Series Softener Systems Model – MAT 60M-1	
X					Pages 009 – 011 Marlo MFG Series Media Filter Systems Model – ACG-10G-1 Activated Carbon Filter	
X					Page 012 – 022 Marlo MRO-4V Reverse Osmosis Systems Model – MRO-3600-4V with pump	



X					Pages 023 – 025 Wave Cyber DI Tank Model 14"x47"	
X					Pages 026 – 028 Pentair Pentek Filter Housings Model – Not specified	
X					Page 029 – 031 Water Storage Tank Den Hartog Model – 36" x 325 Gal. Cone Bottom	1. Includes – stand and vent filter assembly
X					Pages 032 – 033 SPDT Pump Switch SJE Rhombus Model – Not Specified	
X					Page 034 - 035 Pressure Relief Valve Plast-O-Matic Model – Not Specified	
X					Pages 036 – 048 PP Piping Georg Fischer	1. Reviewed for uses as shown on submittal page 003
X					Page 049 – 059 Distribution Pumps Grundfos Model – CM 10-3	1. Motor starter control panel not included in submittal.
X					Pages 060 – 062 Pressure Gauges PIC Gauges Model – 301LFW	
X					Pages 063 – 066 UV System Aquafine Model – CSL-4R	
X					Pages 067 – 069 Final Filter Shelco Filters Model – 5FOS3	
X					Pages 070 – 074 Conductivity/Resistivity Sensor Georg Fischer Model Signet 2850	
X					Pages 075 – 079 Flow meter Georg Fischer Model – Signet 2537	
X					Pages 080 – 082 Pressure Sensor Ifm Electronic Model – PX3234	
X					Pages 083 – 085 Micro Drive Yaskawa Model – Not Specified.	
X					Pages 086 – 087 PLC Allen - Bradley	



1400 S. 3rd Street, Suite 201 • St. Louis, Missouri 63104 • 314.588.0600 • *fax* 314.588.0604

**WEBB
ENGINEERING
SERVICES** INC.

www.webb-engineering.com

X					Pages 088 – 089 HMI Interface Allen Bradley Model – Pane View 800 (7")	
---	--	--	--	--	---	--

REVIEWED BY: Michael R. Whitworth DATE: December 20, 2016

THESE COMMENTS ARE TO BE ATTACHED TO ALL COPIES OF THE SHOP DRAWING REFERENCED ABOVE.

SUBMITTAL IDENTIFICATION SHEET

To be completed by Contractor/CM

PROJECT NAME	
ADDRESS	
NUMBER	
OWNER	
ARCHITECT / ENGINEER	
SUBMITTED BY	
CONTRACTOR / CM SUBMITTAL NO.	CANNON DESIGN SUBMITTAL NO.
DRAWING / DETAIL REFERENCE	SPECIFICATION SECTION / PARAGRAPH
MANUFACTURER / SUPPLIER	ITEM / PRODUCT ID
REQUIRED DATE	PRIORITY
CRITICAL	☐

To be completed by Reviewer

CANNON DESIGN SUBMITTAL NUMBER
RECEIVED DATE

- ☐ **A. No Exceptions Taken**
No further review of submittal is required.
- ☐ **B. Make Corrections Noted**
Incorporate corrections in work;
resubmission is not required.
- ☐ **C. Revise and Resubmit**
Revise as noted, and resubmit for review.
- ☐ **D. Rejected**
Submittal is not in compliance with Contract Documents;
provide new submittal.
- ☐ **E. For Record / Information Only**
Submittal was reviewed for Record / Information
purposes only.
- ☐ **F. Not Required for Review**
Submittal is not required by Contract Documents
and has not been reviewed.

Review is for conformance with the design concept of this project and for general compliance with contract documents. Contractor is responsible for quantities, dimensions and compliance with contract documents and for information that pertains to fabrication processes, construction techniques and coordination of this work with all trades which will be affected thereby. This review is null and void if submittal deviates from contract documents and does not indicate or note deviations.

ITEM BEING SUBMITTED (check only one)

- ☐ Shop Drawings ☐ Certification / Qualifications ☐ Coordination Drawing
☐ Samples ☐ Record Documents ☐ Calculations
 (_____ copies) ☐ Product Data ☐ Schedules
☐ LEED Submittal ☐ O&M Manuals
☐ Other

ITEM BEING SUBMITTED FOR (check only one)

- ☐ Action ☐ Information Only ☐ Record

REMARKS OR DEVIATIONS

CONTRACTOR / CM CERTIFICATION
(SUBMITTALS NOT CERTIFIED WILL BE RETURNED WITHOUT REVIEW)



PARIC CORPORATION
SUBMITTAL STAMP

THIS SHOP DRAWING HAS BEEN REVIEWED BY PARIC CORPORATION

Subcontractor remains responsible for dimensions, quantities, coordination with other trades and compliance with contract documents.

Ry:

By:
Devin D. Gates

REVIEWED BY	DATE

A/E COMMENTS

- ☐
- See attached sheet(s) for additional comments

REVIEWED BY	DATE



77 Westport Plaza
Suite 250
St. Louis, MO 63146

TRANSMITTAL

No. 15051-0389

Paric Corporation

PROJECT: 15051-Webster University Interdisciplinary Science Building

DATE: 12/19/2016

TO: Cannon Design
1100 Clark Ave
St Louis MO 63102

Fax;
314-241-2203

RE: Processed Water System Shop Drawing
and Product Data REV1

ATTN: Kelvin Patel

JOB: 15051

WE ARE SENDING:	SUBMITTED FOR:	ACTION TAKEN:
☐ Shop Drawings	☒ Approval	☐ Approved as Submitted
☐ Letter	☐ Your Use	☐ Approved as Noted
☐ Prints	☐ As Requested	☐ Returned After Loan
☐ Change Order	☐ Review and Comment	☐ Resubmit
☐ Plans		☐ Submit
☐ Samples	SENT VIA:	☐ Returned
☐ Specifications	☐ Attached	☐ Returned for Corrections
☒ Other: Product Data	☐ Separate Cover Via:	☐ Due Date:

Item	Package	Code	Rev.	Copies	Date	Description	Status
Submittal		226700-006	2		12/19/2016	Processed Water System Shop Drawing and Product Data REV1	Submitted

NOTES:

CC:

Signed: _____
Devin Gates



Mechanical

LETTER OF TRANSMITTAL

TO: Paric Corporation

77 West Port Plaza #250

St. Louis, MO 63146

ATTN: Jason Szachnieski, Devin Gates

DATE: 12/8/16

JOB #: 5768

RE: Webster ISB

We are sending you

☒

Shop drawings

☐ Attached

☐ Prints

☐ Change order

☐ Under separate cover

☐ Plans

☐ Other

☐ Samples

☐ Specifications

☐ Copy of letter

COPIES	DATE	NO.	DESCRIPTION
1	12/8/16	226700	Processed Water System - Resubmittal

These are transmitted as checked below:

☐ For signature

☐ For your use

☐ As requested

☐ For bids due

☒ For review and comment

☐ Approved as submitted

☐ Approved as noted

☐ Returned for corrections

☐ Prints returned after loan to us

☐ Other

☒ Resubmit

☐ Submit

☐ Return

☐ copies for approval

☐ copies for distribution

☐ corrected prints

Remarks: Please return by 12/15/16

RESUBMITTAL WITH HIGHLIGHTED COMMENTS FROM MARLO BELOW WITHIN SUBMITTAL.

COPY TO: file

SIGNED:

Alex Chambers



Mechanical

Webster University ISB Webster Groves, MO

Submittal #:

226700

Submittal Description:

Processed Water System-Resubmittal

Return By:

12/15/16

Please Note: To avoid scheduling delays and equipment release delays, please submit by the "Return By" date.

CHECKED BY:			
DESIGNER:		X	ENGINEER:
X	NO EXCEPTION TAKEN		MAKE CORRECTIONS NOTED
	SUBMIT SPECIFIED ITEM		REVISE AND RESUBMIT
	REJECTED		
Checking is only for general conformance with the design concept of the project and general compliance with the information given in the contract documents. Any action shown is subject to the requirements of the plans and specifications. Equipment supplier is responsible for: dimensions which shall be confirmed and correlated at the job site; fabrication processes and techniques of construction; coordination of his work with that of all other trades; and satisfactory performance of his work.			
		Job #:	5768
		Date:	12/8/16
		By:	ARC

• 2227 South Street • P.O. Box 044170
• Racine, Wisconsin 53404-7003
• Phone: 262-681-1300 • Fax: 262-681-1318
www.marlo-inc.com



Date: 12-06-16
RE: Webster University RO/DI Skid
TO: CW Boiler

Paul,

The following letter is to confirm that the RO/DI system is designed based on the P&ID supplied. The system proposed meets and exceeds the demands and performance required per the written specification section 226700. The Marlo system proposed is a custom skid mounted system with PLC controls which will deliver the required RO/DI quantity and quality required. Any questions feel free to give me a call.

Thanks,

Erik Stirle
Commercial & Industrial Division
Marlo Incorporated

Shop Drawing Submittal Review

Transmitted To: Cannon Design

Date: November 22, 2016

Attention: stl-cac@cannondesign.com

Contact Person / WTA Field Inspector:
Patrick Garner

Project Name: Webster University-**ISB**

Reviewed by: Mike Whitworth (WES)

Project No. WT 14127.01
WES 607

☐ UPS ☐ Courier ☒ **Email**

Copies	No.	Description
1 PDF	226700P01A	(Submittal No.'s:)
		(Cannon #22 6700-006) - (Paric #15051-0319) – (WES #607)
		➤ Processed Water System – (High Purity RO/DI Water Skid)
		(Resubmittal)

***Remarks: See Submittal Review from Webb Engineering.**

c: Kelvin Patel
Kpatel@cannondesign.com

☒ ***Reviewed**

☒ ***No Exceptions Taken**

☒ ***Make Corrections Noted,
No Resubmittal**

☒ ***Amend & Resubmit**

Corrections or comments made on shop drawings during this review do not relieve contractor from compliance with requirements of drawings and specifications. This check is only for review of general conformance with the design concept of project and general compliance with information given in contract documents. Contractor is responsible for: confirming and correlating all quantities and dimensions; selecting fabrication processes and techniques of construction; coordinating his work with that of all other trades; and performing his work in a safe and satisfactory manner.



1400 S. 3rd Street, Suite 201
St. Louis, Missouri 63104
Phone: (314) 588-0600
Fax: (314) 588-0604

Letter of Transmittal

To: **wtashop@wmtao.com**

From: **Mike Whitworth**

Date: **November 22, 2016**

Re: **Webster University ISB**

WES No: **607**

☐ For your Files

☐ For Review

☐ Please Comment

☐ Please Reply

Item No.	Description	No. of Copies	Date
1	Shop Drawing Review – Resubmittal 226700 Processed Water Systems for Laboratory Facilities	1	11-22-2016

•Signature: Mike Whitworth



**WEBB
ENGINEERING
SERVICES, INC.**

www.webb-engineering.com

The review of this submittal is limited to the general conformance with the designated design concept and intent of this project and with the general compliance of the information provided in the contract documents. All comments, remarks and notations made on the submittal(s) as a result of this review do not relieve the contractor from full compliance with requirements of the contract documents. Approval for a specific item shall not include approval of an assembly of which the item is not a component. The contractor is solely responsible for rough-in and installation confirming and correlating all quantities and dimensions; selecting fabrication processes and techniques of construction; coordination of this work with that of other trades on this project; and in a safe and satisfactory manner. All work shall be installed in full compliance with the manufacturer's recommendation, Federal, State and Local rules and regulation and the Authority Having Jurisdiction (AHJ) and applicable adopted codes and standards.

PROJECT NAME: Webster University ISB
 LOCATION: St. Louis Missouri
 CLIENT PROJ. No.: N/A
 WES PROJ. No.: 607
 SPEC SECTION: 22 6700
Processed Water System
for Laboratory Facilities
 SUBMITTAL ITEM:: See Below -

CONTRACTOR: ICON Mechanical.
 CTR. SUBMITTAL # 22 6700-006
 SUBMITTAL DATE: October 28, 2016
 DATE RECEIVED: November 16, 2016
 RECEIVED VIA: E-Mail
 RECEIVED FROM: WTA
 DATE RETURNED: NOVEMBER 22, 2016
 RETURNED VIA: E-MAIL
 RETRURNED TO: WTASHOP@WMTAO.COM

STATUS KEY:

NEC	MCN	AAR	REJ	REV	NO EXCEPTION TAKEN	
					MAKE CORRECTIONS NOTED, NO RESUBMITTAL:	
					AMEND AND RESUBMIT	
					REJECTED, SEE REMARKS:	
					REVIEWED ONLY	
					ITEM	REMARKS
Submittal pages have been numbered to aid in referencing						
All equipment and components shall be sized to fit in the available allocated space with the required working clearances.						
All equipment and components shall be sized to fit within the service elevator.						
					Page 001 Cover Page	
X					Page 002 Marlo General Specifications	
X					Page 003 Marlo P&I Diagram	
X					Pages 004 - 005 Marlo Skid General Arrangement	
X					Pages 006 – 008 Marlo MAT Series Softener Systems Model – MAT 60M-1	
X					Pages 009 – 011 Marlo MFG Series Media Filter Systems Model – ACG-10G-1 Activated Carbon Filter	
		X			Page 012 – 022 Marlo MRO-4V Reverse Osmosis Systems Model – MRO-3600-4V with pump	1. Verify assembly includes items and components as specified. Refer to specification section 226700, Part 2.2 – paragraph 7 in its entirety.



X				Pages 023 – 025 Wave Cyber DI Tank Model 14"x47"	
		X		Pages 026 – 028 Pentair Pentek Filter Housings Model – Not specified	1. Provide manufacturers model/part number and list all accessories as applicable.
X				Page 029 – 031 Water Storage Tank Den Hartog Model – 36" x 325 Gal. Cone Bottom	1. Includes – stand and vent filter assembly
		X		Pages 032 – 033 SPDT Pump Switch SJE Rhombus Model – Not Specified	1. Verify electrical rating of SPDT switch is compatible with electrical characteristics of pump.
		X		Page 034 - 035 Pressure Relief Valve Plast-O-Matic Model – Not Specified	1. Provide manufacturers model/part number.
X				Pages 036 – 048 PP Piping Georg Fischer	1. Reviewed for uses as shown on submittal page 003
		X		Page 049 – 059 Distribution Pumps Grundfos Model – CM 10-3	1. Verify correct size and capacities of pumps and motors. 2. Motor starter control panel not included in submittal. 3. Refer to specification section 226700, Pat 2.2, paragraph 7a.
X				Pages 060 – 062 Pressure Gauges PIC Gauges Model – 301LFW	
X				Pages 063 – 066 UV System Aquafine Model – CSL-4R	
X				Pages 067 – 069 Final Filter Shelco Filters Model – 5FOS3	
	X			Pages 070 – 074 Conductivity/Resistivity Sensor Georg Fischer Model Signet 2850	1. All required patch cords and cables are to be included with sensor. Refer to specification section 226700, Part 2.2, paragraph 7d.
	X			Pages 075 – 079 Flow meter Georg Fischer Model – Signet 2537	1. Include all required patch cords and cables.
X				Pages 080 – 082 Pressure Sensor Ifm Electronic Model – PX3234	
		X		Pages 083 – 085 Micro Drive Yaskawa Model – Not Specified.	1. Provide manufacturers model/part number
		X		Pages 086 – 087 PLC Allen - Bradley	1. Provide manufacturers model/part number



www.webb-engineering.com

X					Pages 088 – 089 HMI Interface Allen Bradley Model – Pane View 800 (7")	
---	--	--	--	--	---	--

REVIEWED BY: Michael R. Whitworth DATE: November 22, 2016

THESE COMMENTS ARE TO BE ATTACHED TO ALL COPIES OF THE SHOP DRAWING REFERENCED ABOVE.



77 Westport Plaza
Suite 250
St. Louis, MO 63146

TRANSMITTAL

No. 15051-0319

Paric Corporation

PROJECT: 15051-Webster University Interdisciplinary Science Building

DATE: 11/11/2016

TO: Cannon Design
1100 Clark Ave
St Louis MO 63102

RE: Processed Water System Shop Drawing
and Product Data

ATTN: Kelvin Patel

JOB: 15051

WE ARE SENDING:		SUBMITTED FOR:	ACTION TAKEN:
☒ Shop Drawings		☒ Approval	☐ Approved as Submitted
☐ Letter		☐ Your Use	☐ Approved as Noted
☐ Prints		☐ As Requested	☐ Returned After Loan
☐ Change Order		☐ Review and Comment	☐ Resubmit
☐ Plans			☐ Submit
☐ Samples		SENT VIA:	☐ Returned
☐ Specifications			☐ Returned for Corrections
☒ Other: Product Data			☐ Due Date:
		☐ Separate Cover Via:	

<i>Item</i>	<i>Package</i>	<i>Code</i>	<i>Rev.</i>	<i>Copies</i>	<i>Date</i>	<i>Description</i>	<i>Status</i>
Submittal		226700-006	1		11/11/2016	Processed Water System Shop Drawing and Product Data	Submitted

NOTES:

CC:

Signed: _____
Devin Gates



Mechanical

LETTER OF TRANSMITTAL

TO: Paric Corporation

77 West Port Plaza #250

St. Louis, MO 63146

ATTN: Jason Szachnieski, Devin Gates

DATE: 11/11/16

JOB #: 5768

RE: Webster ISB

We are sending you

☒

Shop drawings

☐ Attached

☐ Prints

☐ Under separate cover

☐ Plans

☐ Samples

☐ Specifications

☐ Copy of letter

☐ Change order

☐ Other

COPIES	DATE	NO.	DESCRIPTION
1	11/11/16	226700	Processed Water System

These are transmitted as checked below:

☐ For signature

☐ For your use

☐ As requested

☐ For bids due

☒

For review and comment

☐ Approved as submitted

☐ Approved as noted

☐ Returned for corrections

☐ Prints returned after loan to us

☐ Other

☐ Resubmit

☒

Submit

☐ Return

☐ copies for approval

☐ copies for distribution

☐ corrected prints

Remarks: Please return by 11/25/16

COPY TO: file

SIGNED:

Alex Chambers



Mechanical

Webster University ISB Webster Groves, MO

Submittal #:

226700

Submittal Description:

Processed Water System

Return By:

11/25/16

Please Note: To avoid scheduling delays and equipment release delays, please submit by the "Return By" date.

CHECKED BY:			
DESIGNER:		X	ENGINEER:
X	NO EXCEPTION TAKEN		MAKE CORRECTIONS NOTED
	SUBMIT SPECIFIED ITEM		REVISE AND RESUBMIT
	REJECTED		
Checking is only for general conformance with the design concept of the project and general compliance with the information given in the contract documents. Any action shown is subject to the requirements of the plans and specifications. Equipment supplier is responsible for: dimensions which shall be confirmed and correlated at the job site; fabrication processes and techniques of construction; coordination of his work with that of all other trades; and satisfactory performance of his work.			
		Job #:	5768
		Date:	11/11/16
		By:	ARC